

SPLIT

Work Order ID 54839

December 29, 2009 8:26:28 AM



Item ID: D412-698-015

Accept



Setup Start



Revision ID:

Item Name: Door Support

Stop



Start Date: 12/30/2009 Start Qty: 6.00

Required Date: 1/13/2010 Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 09-12-29

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

8/10/04/04

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/30 (6x) 59

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/04/04

83

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-

015 Location: SR PPP Rev: Dadly

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

Repacked (3)

3

*ME 10-01-04
12-12-04*

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Picklist Print

December 29, 2009 8:26:27 AM

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Work Order ID: 54839



Parent Item: D412-698-015



Parent Item Name: Door Support

Start Date: 12/30/2009

Required Date: 1/13/2010

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L Washer	+12	Purchased	No				Each	5,059.000	72.0000			



9/12/30 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5059

101291

16

104885

153

105793

236

109632

190

110985

4464

72

D3200-1 +2



Door Post Block

Manufactured

No

Each

55.0000

12.0000



9/12/30

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

55

46519

3

46964

52

3

D3200-3 +2



Door Wedge

Manufactured

No

Each

29.0000

12.0000



9/12/30

(LX) SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

29

46965

29

12

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 2 **B**

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Start Qty: 6.00

Required Qty: 6.00

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D3201-1 **+2**



Doubler

Manufactured

No

Each

36.0000

12.0000



9/12/30 **SL**

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

36

45702

1

46854

16

46966

19

12 **SL**

D3201-3 **+1**



Doubler

Manufactured

No

Each

15.0000

6.0000



9/12/30 **SL**

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

36756

2

43612

1

46967

12

1 **SL**

D3201-4 **+1**



Doubler

Manufactured

No

Each

10.0000

6.0000



9/12/30

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

46968

10

6

December 29, 2009 8:26:27 AM

Shop Packet Print

Page 2

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MS210421.3 Nut	+12	Purchased	No				Each	3,314.000	12 72.0000		9/12/30	sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3314	
110844	35	
111274	27	
111668	64	
112314	1688	
112385	500	
113523	300	
113537	700	

MS24693-S277



Screw

Purchased

No

Each

41.0000

72.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	41	
112082	41	

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Shop Packet Print

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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

OFFICE ONLY